## Technical Data Sheet

## Pen Shield FC

High performance silane/siloxane based moisture inhibitor for vertical masonry surfaces.

## DESCRIPTION

Pen Shield FC is a high performance, single component SILANE/ SILOXANE white spirit based invisible impregnating sealer that provides maximum protection to render, brick and block work, insitu and off form concrete structures. Pen Shield FC is designed to provide long term protection against moisture (including rain), weathering and mould decay.

Pen Shield FC provides long lasting protection while not altering the look from the original product. A test sample should always be prepared and allowed to cure prior to proceeding.

## PRODUCT FEATURES \& BENEFITS

- Excellent penetration
- Used for internal and external application
- Minimises efflorescence
- Repels moisture including rain
- UV stable
- Reduces mould growth
- Allows trapped moisture to escape
- Doesn't alter the texture or look of the original surface
- Bonds chemically to the cement based material within the concrete and does not wash or leach out during water vapour release


## TYPICAL APPLICATIONS

Pen Shield FC can be used in a variety of applications including external building facades, bridges, motorway sound barriers or any sound steel reinforced concrete structure, brick and block work walls and building facades.

## APPLICATION RATES

Total application rate are typically between $2-5 \mathrm{~m}^{2}$ per litre depending on the substrate. (Contact manufacturer for more details).

## PACK SIZES

Pen Shield FC is available in 10001tr, 2001tr, 201tr containers.

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## PERFORMANCE PROPERTIES

| COLOUR | CLEAR |
| :--- | :--- |
| FINISH | INVISIBLE PENETRATING FILM |
| DENSITY | 0.88 KG/CM ${ }^{3}$ |
| VOLUM E SOLIDS | APPROX. $6 \%$ |
| RECOAT TIME | M INIM UM $30-45$ M INUTES AT $25^{\circ} \mathrm{C}, 50 \%$ RH |
| pH | BETWEEN $7-8$ |
| FULLCURE | 24 HOURS @ $20^{\circ} \mathrm{C}$ |

## SURFACE PREPARATION

The concrete substrate must be cured in accordance with relevant standards; the concrete must be a cured for a minimum of 28 days prior to the application of Pen Shield FC.

All concrete must be clean, dry and free of all contaminants prior to the application of Pen Shield FC; this includes curing compounds and release agents.

## APPLICATION OF PRODUCT

- Always test the product on the substrate and allow to cure; to ensure the desired result will be achieved.
- Apply product straight from the container (no dilution required).
- Surface must be dry and free of all contaminants prior to application of sealer.
- Apply the product to the substrate using a low-pressure sprayer, ensuring the entire surface is wetted; ensure no product comes in contact with surrounding areas.
- It is important to remove any sealer that has not been absorbed after 30-45 minutes using a dry absorbent white cloth.
- When the surface becomes touch dry, after a minimum of $45-60$ minutes apply a second coat of Pen Shield FC may be applied, using the method as described in the steps above.
- Apply the second coat at right angles to the first.
- Clean all tools with xylene.


## PRECAUTIONS

- Do not apply to damp surfaces.
- Apply Pen Shield FC when surface temperature is between $10-30^{\circ}$.
- Protect surrounding areas from over-spray, buildings, plants, drains etc.
- Wear suitable protective wear, solvent resistant gloves, protective clothing, safety goggles and organic vapour respirator.
- Protect sealed surface from moisture including rain for a minimum of 6 hours.
- Avoid applying Pen Shield FC in windy conditions.
- Do not apply Pen Shield FC over previously coated surfaces.


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## STORAGE

- Keep Pen Shield FC stored in a dry area, away from direct sunlight \& frost.
- Store between $10^{\circ} \mathrm{C} \& 30^{\circ} \mathrm{C}$.
- Pen Shield FC has a shelf life of 12 months in an unopened container.
- Ensure partly used drums are correctly sealed.


## FIRE

Pen Shield FC is flammable.

## SAFETY PRECAUTIONS

- Wear appropriate protective equipment including clothing, gloves, appropriate respiratory mask and goggles.
- If poisoning occurs, contact doctor or Poisons Information Centre.
- If contact with skin occurs, remove contaminated clothing and thoroughly wash skin.
- If swallowed do not induce vomiting, give a glass of water.
- If in eyes, hold eyes open and flood with water for at least 15 minutes then see doctor immediately.
- For further information refer to the relevant M aterial Safety Data Sheet.


## IM PORTANT INFORM ATION

The information and recommendations relating to Pen Shield FC are given based on current knowledge and experience. Due to variances in material substrates and site conditions no warranties implied by law or, fit to purpose of the product can be implied. We accept no responsibility for loss or injury due to the incorrect handling or improper use of the product, limiting the cost of our liability to the replacement product cost only. Always refer to current Product Technical Data Sheets.

